



**Informal Interpretation Report
Number 5201**



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Section 605.16

Question:

Is the use of a compression angle-stop valve on cpvc pipe an installation "in accordance with the manufacturer's instructions" as required by Section 605.16 of the Code? Comment: 605.16 CPVC plastic. Joints between CPVC plastic pipe or fittings shall comply with Sections 605.16.1 through 605.16.3 . 605.16.1 Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer's instructions. The BrassCraft instructions for the installation of a valve on cpvc pipe are found here: http://www.brasscraft.com/pdf/CPVC_Instructions.pdf The BrassCraft instructions for the installation of a valve via compression are found here: http://www.brasscraft.com/pdf/Compression_Instructions.pdf

Answer

Yes, provided the following; The Plastic Pipe Fittings Association web site (ppfahome.org) contains a document titled "PPFA CPVC Installation Manual". This manual states: "Standard compression fittings that utilize brass or plastic ferrules can be used to assemble CPVC (photo J). However, Teflon tape should be applied over the brass ferrule to compensate for the dissimilar thermal expansion rates of the brass and CPVC that could possibly otherwise result in a drip leak. Care should be taken not to over-torque the compression connection."

Commentary:

Flowguard Gold CPVC installation Manual found online at http://www.flowguardgold.com/Guides/FGG_design.pdf on page 16 of the document states the following: Compression Connections Utilizing Brass Ferrules Standard compression fittings which utilize brass ferrules can be used on FlowGuard Gold CPVC tubing. The compression fitting should be installed per the limitations and instructions of the fitting manufacturer. In addition, the following

guidelines should be followed: 1. Teflon tape must be applied over the ferrule to compensate for the dissimilar thermal expansion rates of the brass and CPVC. 2. Care should be exercised not to over-torque the compression connection. 3. Compression connections are not recommended when the operation temperature is expected to exceed 140°F.

Notice:

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